

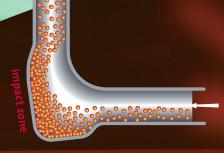
peietron

Discover Bulkmatology®

The Nature of Bulk Material Handling

Bulkmatology[®] Solutions

wear resistant eliminates streamers reduces fines



The Pellbow® Resists Wear – Naturally By design, material flowing through the Pellbow® accumulates in the pocket or "impact-zone" and moves slowly upward and out. Incoming material is deflected at 90 degrees, with minimum resistance and no impact damage.



The Challenge

In traditional long radius elbow installations, the pellets slide along the elbow wall at a high velocity. The strong centrifugal forces press the pellets against the outer metal surface. This causes friction which creates heat that melts the outer layer of the pellets, resulting in a thin film build-up along the surface of the wall. This build-up eventually breaks loose, forming unwanted streamers and fluff that lead to product contamination. Abrasive materials wear out the elbow walls quickly due to these high frictional forces.



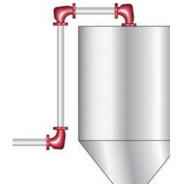
Using a Pellbow® avoids all the frictional problems caused in traditional elbows.

Pellbow® Applications

- For all high and low density dilute phase systems
- For plastic pellets, other granules and abrasive products
- For retrofitting existing systems
- For replacement of long and short radius elbows – and other pipe bends.

Pellbow® Features

- Compact and easy to install
- 100% self cleaning
- Fits all flange and pipe connections
- Available in cast iron, stainless and aluminum
- Reduces noise level
- Minimized pressure drop



Pellbow[®] Installation on a Silo

Note how the orientation of the Pellbows can vary and also, the space required is far less than what is required for a standard long radius elbow.



In General

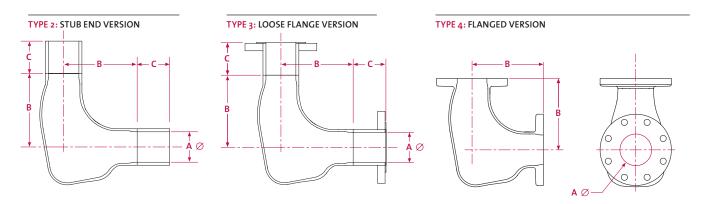
All sizes available as standard in aluminum, cast iron and stainless steel 304. Abrasive resistant alloy versions available on request.

The Pellbow® fits all sizes of tubing and piping in ANSI, DIN and JIS standards. Special designs and fittings available on request.

All flanges available as standard in ANSI, DIN and JIS.

Stub end version for compression coupling connection available for tubing and piping.

Loose flanges available in stainless steel 304, cast iron galvanized and cast aluminum, special designs available on request.



Measurements and Weights (all measurements and weights are approximate)

| Size | DIM (A) | DIM (B) | DIM (C) | SS Iron T2 | SS Iron T3 | SS/Iron T4 | ALT2 | ALT3 |
|--------|---------|---------|---------|-------------|-------------|-----------------------|------------|------------|
| 1.50" | 1.30" | 6.70" | 4.30" | 5.00 lbs. | on request | on request on request | 1.60 lbs. | on request |
| 40 mm | 33 mm | 169 mm | 110 mm | 2.30 Kg | on request | | 0.70 Kg | on request |
| 2.00" | 2.00" | 6.50" | 4.00" | 6.60 lbs. | 17.00 lbs. | 16.00 lbs. | 2.60 lbs. | 13.00 lbs |
| 50 mm | 51 mm | 165 mm | 100 mm | 3.00 Kg | 8.00 Kg | 7.00 Kg | 1.20 Kg | 6.00 Kg |
| 2 1/2" | 2.50" | 7.00" | 4.00" | 9.00 lbs. | 24.80 lbs. | 28.00 lbs. | 3.00 lbs. | 19.00 lbs |
| 64 mm | 64 mm | 178 mm | 100 mm | 4.00 Kg | 11.00 Kg | 13.00 Kg | 1.50 Kg | 8.00 Kg |
| 3.00" | 3.00" | 7.75" | 4.00" | 15.20 lbs. | 33.00 lbs. | 50.00 lbs. | 6.00 lbs. | 24.00 lbs |
| 75 mm | 76 mm | 197 mm | 100 mm | 7.00 Kg | 15.00 Kg | 23.00 Kg | 2.70 Kg | 10.00 Kg |
| 4.00" | 4.00" | 9.00" | 4.00" | 28.00 lbs. | 54.00 lbs. | 60.00 lbs. | 10.60 lbs. | 36.00 lbs. |
| 100 mm | 102 mm | 229 mm | 100 mm | 13.00 Kg | 24.00 Kg | 27.00 Kg | 5.00 Kg | 16.00 Kg |
| 5.00" | 5.00" | 10.25" | 6.00" | 40.00 lbs. | 68.00 lbs. | 75.00 lbs. | 15.30 lbs. | 44.00 lbs. |
| 125 mm | 127 mm | 260 mm | 150 mm | 18.00 Kg | 31.00 Kg | 34.00 Kg | 7.00 Kg | 20.00 Kg |
| 6.00" | 6.00" | 11.50" | 6.00" | 50.00 lbs. | 83.40 lbs. | 160.00 lbs. | 18.00 lbs. | 51.00 lbs |
| 150 mm | 152 mm | 292 mm | 150 mm | 23.00 Kg | 38.00 Kg | 72.00 Kg | 8.00 Kg | 23.00 Kg |
| 8.00" | 8.00" | 14.00" | 6.00" | 75.00 lbs. | 130.80 lbs. | 210.00 lbs. | 49.00 lbs. | 104.00 lbs |
| 200 mm | 203 mm | 356 mm | 150 mm | 34.00 Kg | 59.00 Kg | 95.00 Kg | 22.00 Kg | 47.00 Kg |
| 10.00" | 10.00" | 16.50" | 6.00" | 200.00 lbs. | 274.00 lbs. | 305.00 lbs. | 70.00 lbs. | 144.00 lbs |
| 250 mm | 254 mm | 419 mm | 150 mm | 91.00 Kg | 124.00 Kg | 138.00 Kg | 32.00 Kg | 65.00 Kg |

Part Number Nomenclature example 030-AR-T4-A-3.5"/3.068"

030 (Nominal Size) AR (Material Type) T4 (Style) A (Flange Availability) 3.5"/3.068" (OD/ID) 020 - 2" (50 mm) CS - Carbon Steel T2 – Stub End A - ANSI Pipe-Tube OD/ID 025 - 2.5" (64 mm) SS - 304 Stainless Steel T3 – Loose Flange D-DIN Inches/mm 030 – 3" (75 mm) J - JIS $\mathsf{AL}-\mathsf{Aluminum}$ T4 – Cast in Flange 040-4" (100 mm) 050-5" (125 mm) AR - Abrasion Resistant N – No Flange SA - Superalloy S - Special (Specify) 060-6" (150 mm) 080 – 8" (200 mm) 100 – 10" (250 mm)