

Injection Molds, Automation, and Integrated Systems.



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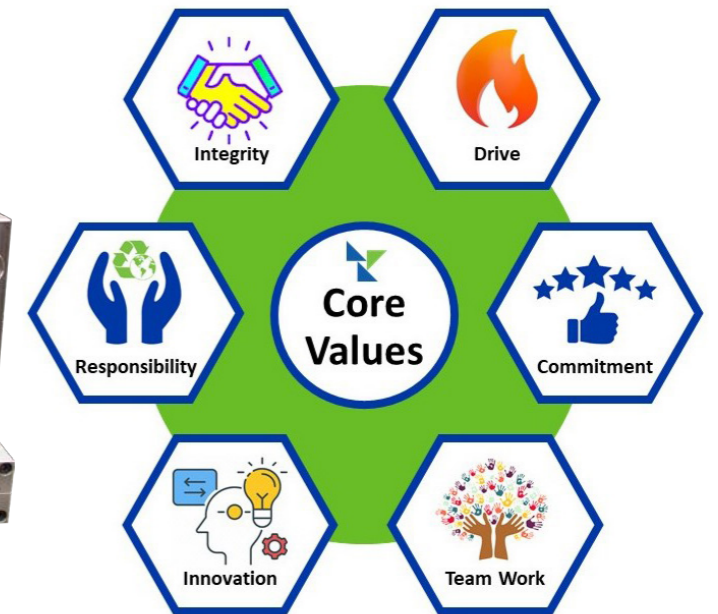
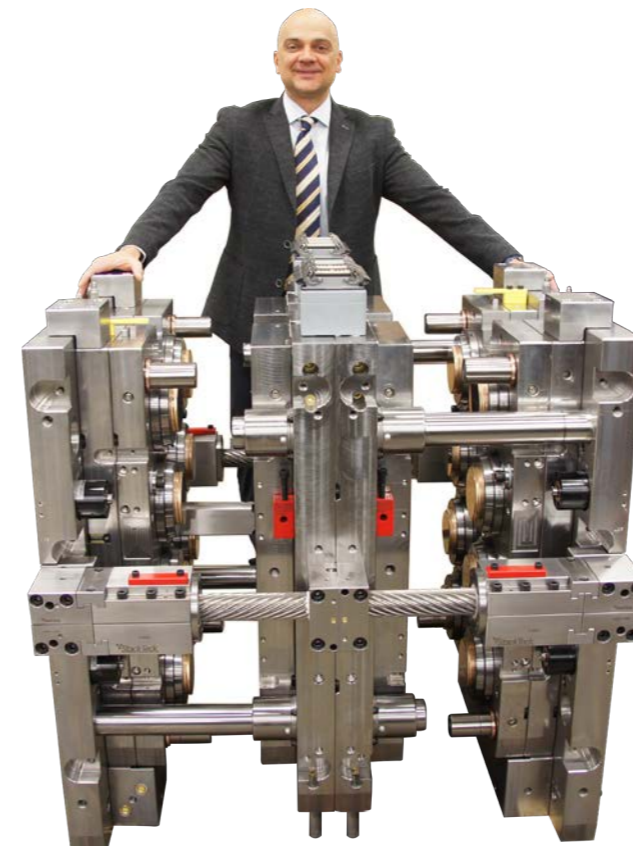
50+ Years of StackTeck Experience

- IML system integrations, since 2005
- PET preform mold making, since 2009
- Thinwall packaging mold making, since 1976
- Cap and closure mold making, since 1969



On the cover: This 8 cavity mold uses an advanced version of StackTeck's 5 piece collapsing core technology. The new design features improvement of the core collapsing mechanism, allowing for the first ever one-piece paint can mold.

Welcome to



Challenge Us!

StackTeck is an innovative injection mold manufacturer with industry leading experience building molds for speciality caps, closures, PET preforms, food containers, consumer goods, housewares, personal care, cosmetics, medical, pharmaceutical and other high-volume applications.

“Our customers are the reason for everything we do. It’s about exceeding customer expectations, while building lasting relationships and working according to our core values. We take pride in earning the role of “trusted advisor”, beyond simply building molds to order. It’s critical for us to make sure we understand our customers’ challenges and collaborate closely to provide a sustainable, unique solution. Challenge us to Deliver a Great Customer Experience”.

Vince Travaglini,
President and CEO

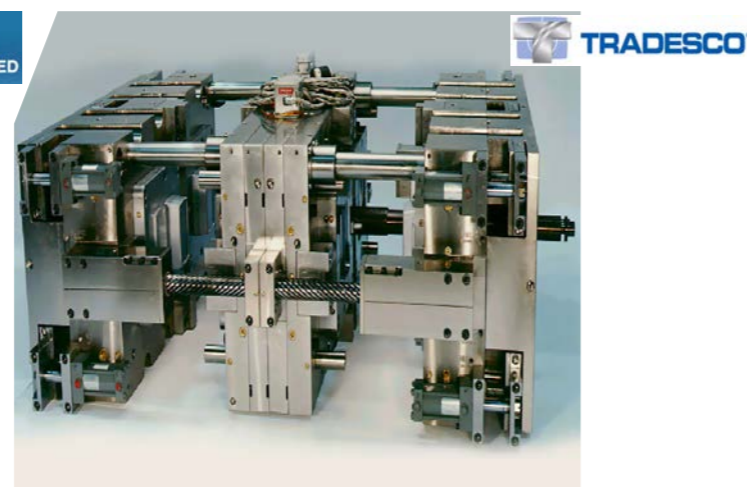
History

since 1969



- 1969 Unique Mould Makers established in Toronto
- 1976 Tradesco established in Toronto
- 1991 World's first 4 level stack mold
- 1991 World's first self-decompressing multilevel hot runner system
- 1992 First Quick Product Change (QPC) stack mold
- 1994 World's first 4x24 stack mold
- 1998 World's first fully balanced 3-level stack mold
- 1999 StackTeck Systems created as parent company of Tradesco in October, 1998 and Unique acquired in June, 1999
- 1999 World's first 5 piece collapsing core mold
- 2001 Tradesco and Unique merged
- 2002 First Turnkey IML system in North America
- 2003 First IML show system at NPE2003 in Chicago
- 2004 World's first 4x32 stack molds

- 2005 First turnkey IML stack mold systems in North America
- 2007 World's first 2x64 unscrewing cap mold
- 2012 World's first 2x32 co-injection stack mold
- 2013 First production mold with the use of TRIM™ technology
- 2014 Fastest 1881 2.5g beverage cap mold (3.5 seconds)
- 2015 PET development cell established in Canada
- 2016 World's first 2x64 flip-top closure mold
- 2017 World's first Klear Can co-injection production mold
- 2017 First production mold for a 1.3g 2925 (2.5 seconds)
- 2017 First stack mold for TRIM™
- 2017 First injection compression development mold
- 2018 PiCOOL™ patent granted for post mold cooling use in PET preform molds
- 2018 World's first TRIM™ MuCell thinwall cup mold
- 2018 First servo IMC for flip-top cap mold
- 2018 First injection compression show mold for NPE2018
- 2019 First FastTrack™ mold capability with automated design & 8-10 week delivery
- 2019 First Rectangular TRIM™ production mold built
- 2019 StackTeck Asia established in South Korea
- 2021 KoolTrack™ conformal cooling technology introduced for PET preform molds
- 2022 World's first 5 piece collapsing core paint can mold - body with integral rim



Focused Expertise: Growing Initiatives

As a global leader in supplying molds and systems, we have made significant investments in people, machine tool technology and systems to enhance support to our customers while retaining the resources to drive developments for innovative injection molding solutions.

StackTeck Automation

- IML Systems
- Take-out Systems
- Inspection
- Auto Box Loading

PET

- ISO Hot Runner Technology
- KoolTrack™ Conformal Cooling
- PiCOOL™ Post Mold Cooling System

StackTeck Automation

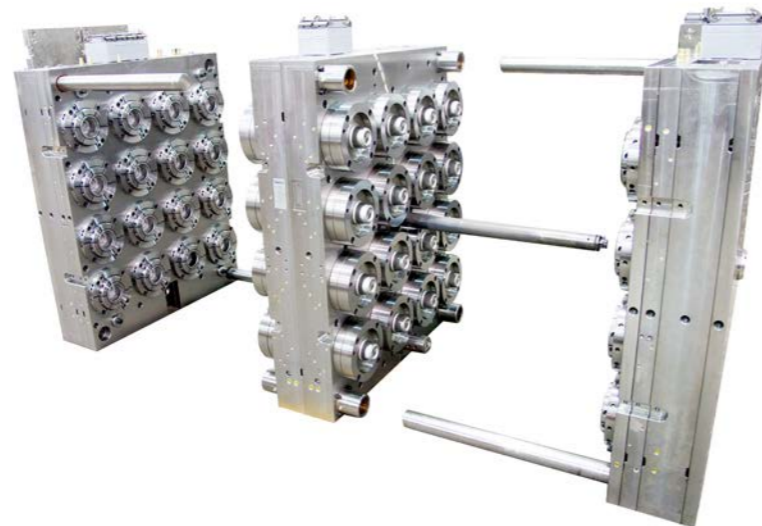
All of our robots are designed and built in North America.

Below is an image of the inside of the Automation facility for assembly and factory acceptance test activities. It is located only 15 minutes away from our main mold manufacturing facility in Canada.



Advantages of IML Technology

- ✔ Maximize use of printing space on product surfaces
- ✔ Photo quality graphics superior to downstream offset printing
- ✔ Suitable for short production runs with simple changeovers
- ✔ "Mold and Ship" process eliminates work in progress inventory
- ✔ Eliminates print room scrap
- ✔ Simplified bar coding
- ✔ Difficult to counterfeit package



2x16 250g IML Cup Mold

IML ROBOT

- Solutions for containers and lids
- Single face molds to 16 cavities
- Stack molds to 2x16 cavities
- Machine compatibility from 300T to 600T
- Singulation solutions for efficient vision inspection

STACKING MODULE

- Stacking solutions for containers and lids include:
- IML robot integrated programmable servo stacker
 - Free standing servo down-stacker for containers
 - Free standing servo up-stacker for lids



VISION INSPECTION MODULE

- Throughput for containers and lids to 400 PPM
- Quality validation for label application and/or molding defects
- Color cameras from 1 to 5+ to meet QA requirements
- Integrated defect part rejection

Built for Production

- ✔ Smooth and robust
- ✔ Fast and repeatable
- ✔ Modular and Adaptable
- ✔ Hand-held tablet lets user access robot and stacking module settings
- ✔ Great operator access, well illuminated and safe
- ✔ Global, industry leading commercial component suppliers

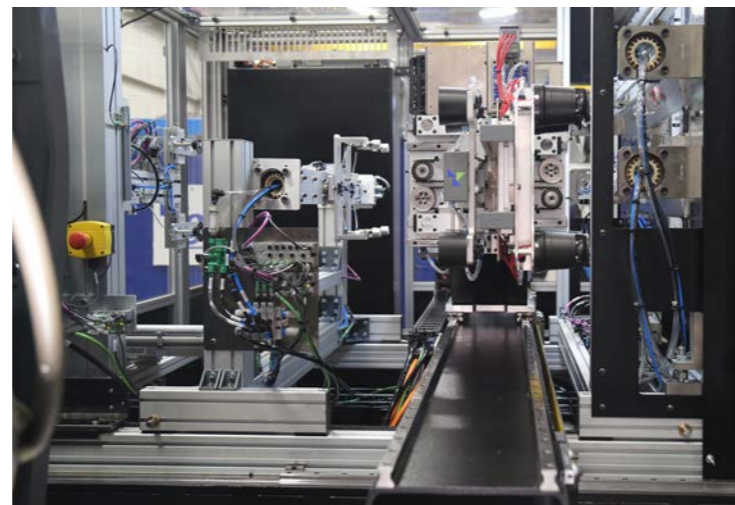


In-Mold Decorating Association (IMDA) awards received four times in the last decade. StackTeck is a charter member of the IMDA.

Custom Application and Functionality

Automation available on a custom basis for:

- ✔ Multiple label applications
- ✔ Vision system integration
- ✔ In-line stacking for post-inspection systems
- ✔ Downstream auto box loading
- ✔ Take-out applications



Some of our Services

- ✔ Product design and optimization for IML
- ✔ Prototyping and pilot production runs
- ✔ Turnkey systems integration and training



StackTeck's IML Pilot Cell



Our Beverage Packaging Origin

StackTeck and its parent company were well positioned to enter the PET industry in 2009. Utilizing unique hot runner technology for PET preform molds, StackTeck achieved rapid growth and earned the trust of their local customers. Today, StackTeck is a globally recognized company, offering complete PET preform mold packages up to 144 cavities, mold conversions and replacement components, mold repair and refurbishing services, and also integrate complete preform molding cells in cooperation with their industry partners.

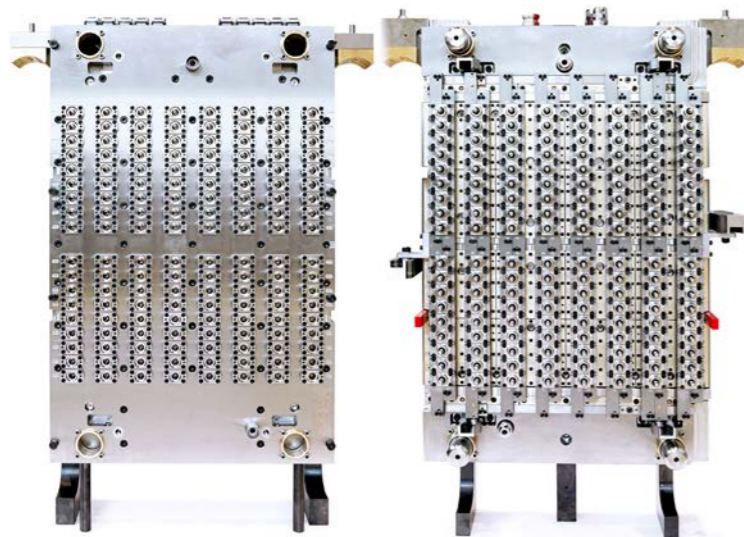
StackTeck PET preform molds take advantage of innovative ISO hot runner technologies that reduce pressure drop, improve cavity to cavity balance, significantly reduce color changeover time, and generate lower AA levels than conventional designs, while virtually eliminating PET dust. The molds also utilize KoolTrack™ conformal cooling to improve productivity, and a patented post mold cooling technology called PiCOOL™ that speeds up cycle times and reduces piece part costs.

Working within a development lab and in cooperation with select customer partners, StackTeck continually works on development activities that improve molding performance and efficiency, as well as increasing mold life expectancy, remaining on the forefront of technology.

PET Preform Molds

Our PET preform offerings are:

- ✔ PET preform development services
- ✔ PET Molds ranging from 2 to 144 Cavities
- ✔ Standard and customized mold frames & pitch layouts available to accommodate a variety of leading platforms and preform applications
- ✔ Preform overmolding



This 144 cavity mold produces PET preforms for the beverage industry



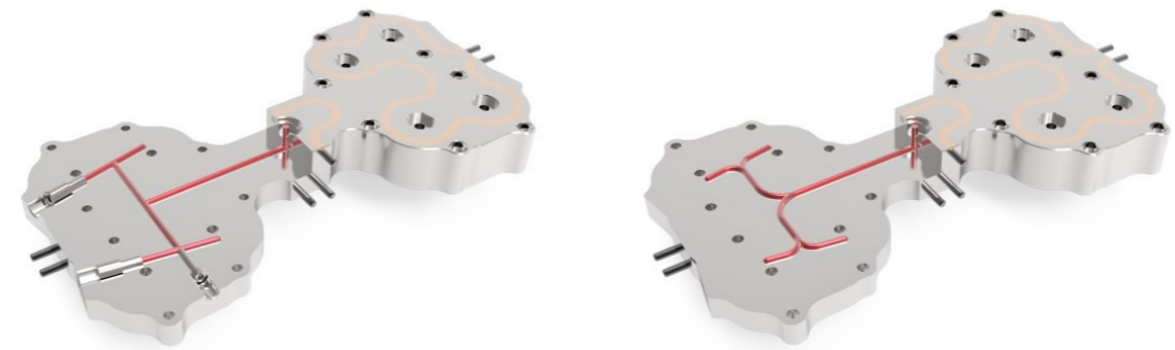
Experience and Track Record

- ✔ 140+ preform molds built since 2009 up to 144 cavities
- ✔ 420+ beverage cap molds built since 1969 up to 128 cavities

PET Innovation: ISO* Technology

ISO* represents a 3-dimensional isometric projection of an object. It is an effective way to envision a network of melt channels distributed throughout a hot runner. By way of using a special diffusion bonding technology to manufacture the hot runner manifolds, it allows engineers to be creative when balancing the melt flow paths to each cavity.

Diffusion bonding offers more design freedom to geometrically balance melt flow to each cavity and minimizes pressure drop throughout the channel layout.



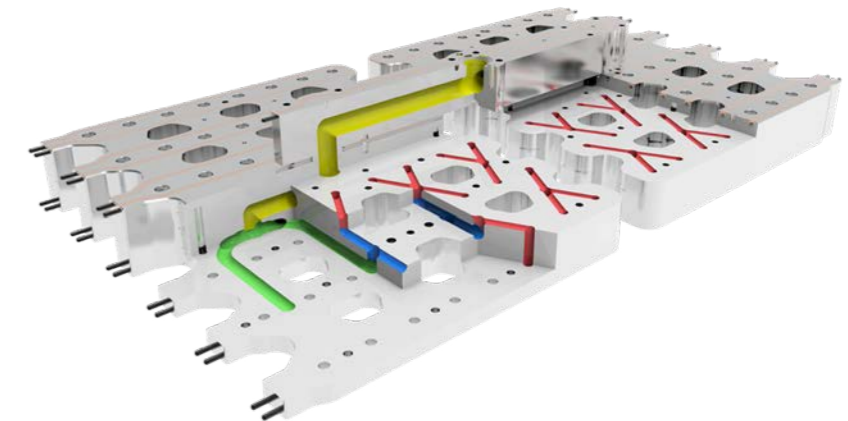
Manifold comparison: Conventional gun-drilled (left) vs. ISO* Diffusion bonded (right)

**ISO is a trademark of YUDO and StackTeck preform molds are supplied exclusively with YUDO hot runners.*

Images provided courtesy of YUDO.

Manifolds using the ISO* diffusion bonding technology result in:

- ✔ Reduced injection pressure and reduced fill time
- ✔ Reduced melt degradation (AA levels, PET)
- ✔ Reduced resin flow stress of shear sensitive materials
- ✔ Improved hot runner balance for uniform part quality
- ✔ Improved color change times



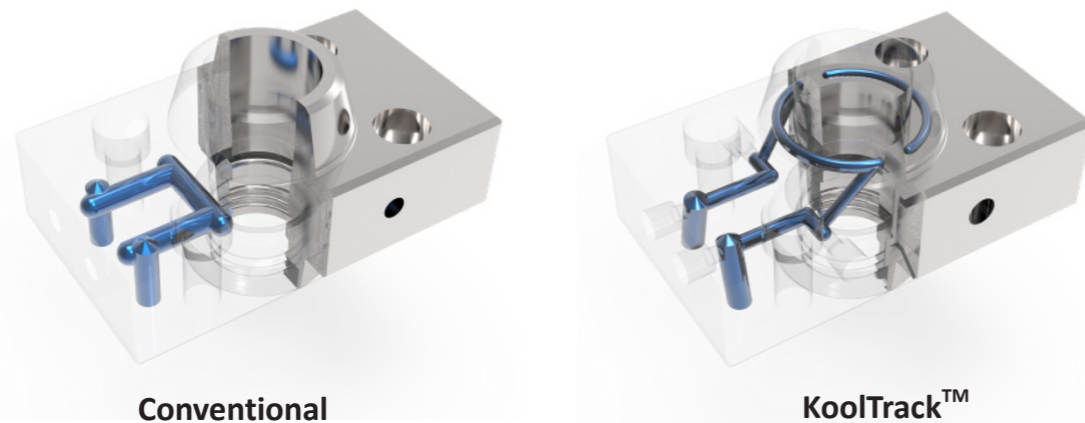


PET Innovation: KoolTrack™

Another advanced technology that we have used in our PET preform molds is our diffusion bonded KoolTrack™ conformal water cooling circuitry.

Below is a comparison of a conventional drilled neck insert (left) and a neck insert with our KoolTrack™ technology applied (right). It illustrates how the water circuit can be designed to reach difficult areas resulting in reduced cooling / cycle times and improved molded part geometry thanks to the diffusion bonding manufacturing process. KoolTrack™ has delivered good success with custom preform shapes and preforms with thick sections.

- ✔ Faster cycle times
- ✔ Improved molded part geometry



KoolTrack™

PET Innovation: PiCOOL™

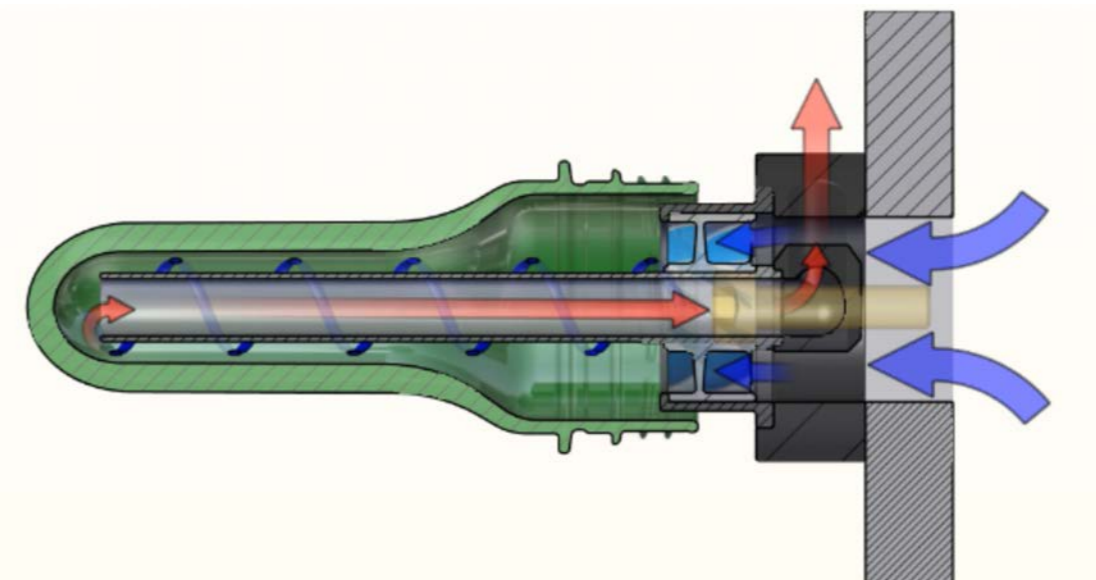
StackTeck's patented PiCOOL™ technology has been engineered to enhance the productivity of PET preform molding. Engineering design and modeling expertise have been combined with practical research and extensive production testing resulting in a new standard for post-mold cooling of preforms. To produce this effect, a nozzle was developed that would force the air in a spiral stream inside the preform, similar to a cyclone. Unique geometries in PiCOOL™ create spiral air flow streams, resulting in turbulent and uniform cooling along the entire interior surface of the preform. StackTeck's PiCOOL™ patent was granted in 2018.

The key benefits of PiCOOL™ are:

PiCOOL™

- ✔ Cycle time reduction of 5-15%
- ✔ Shorter cooling time and/or significantly reduced preform exit temperature
- ✔ Improved preform quality including ovality and straightness

The illustration below, shows how the air stream circulates through the nozzle, up into the preform in a spiral direction, then exits through the center tube. The cyclone characteristics of this technology better explain the cooling technique.



PiCOOL™ - Unique method to direct an air stream on the interior surface of a preform

Innovation

StackTeck takes pride in understanding our customers' businesses providing mold designs which give our customers a strategic advantage.

High Productivity

- Stack Molds
- KoolTrack™ Conformal Cooling

Light-Weight

- TRIM™, Thin Recess Injection Molding
- Collapsing Core
- Injection Compression
- Multiple Gating
- Microcellular Molding
- Ultra-Fast Injection

QPC, Quick Product Change

FastTrack™

Stack Molds

Stack Molds are a series of molding faces “stacked” together to create multiple faces or levels for molding. Each level or face is a parting line and produces molded product.

The benefit of stack molding is to increase the output of a given molding machine and operation. Special machine considerations are required to run stack molds, however StackTeck’s technical team are well versed in providing guidelines and recommendations to ensure success when adopting a stack mold strategy.

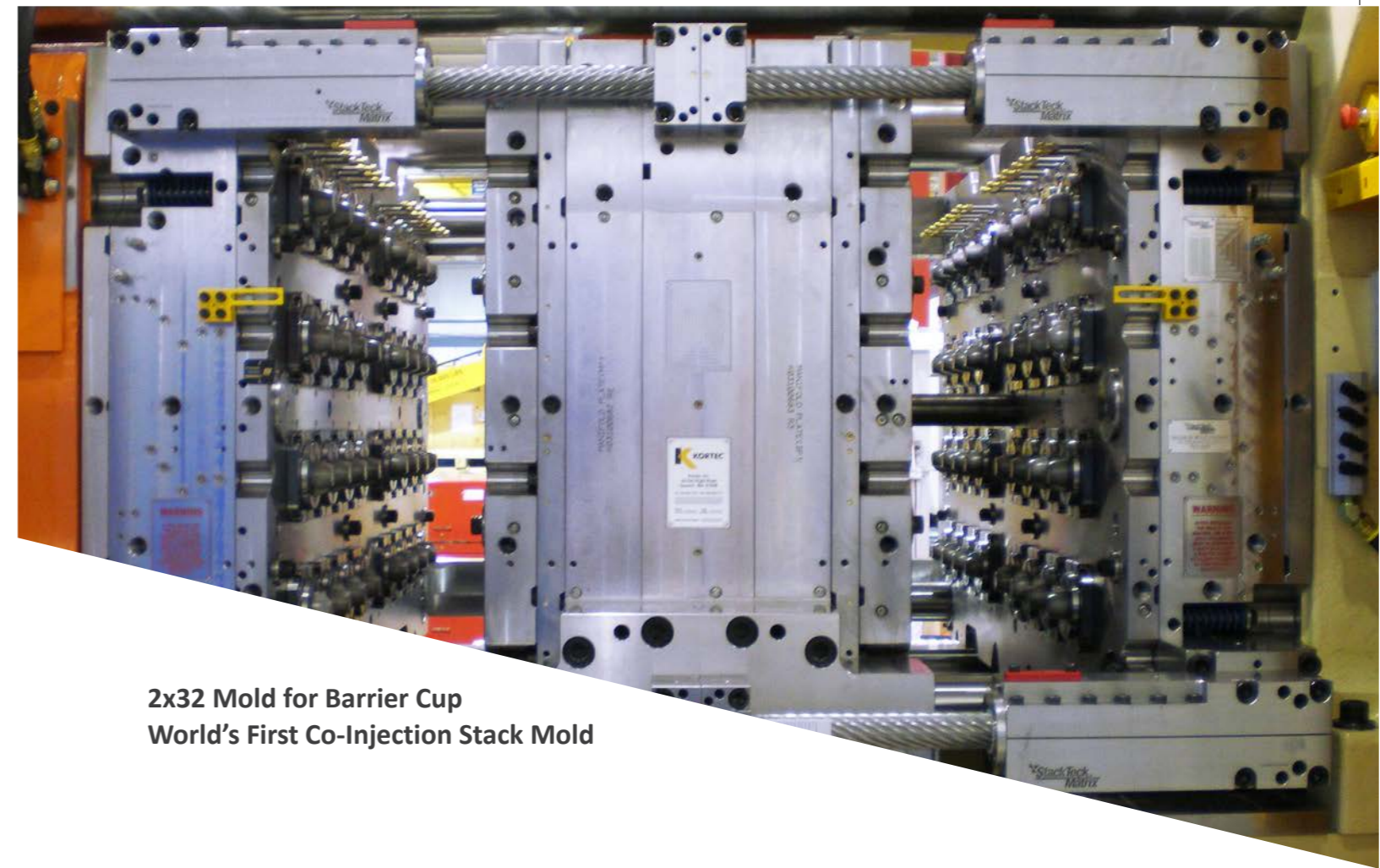
StackTeck provides stack molds in 2, 3 and 4 level configurations based on part designs and volume requirements. Molds can also be designed for future conversion to add more levels as volumes increase.

Benefits

- ✔ Integrated mold ejection functions
- ✔ Double, triple or quadruple output
- ✔ Higher output/capital and output/floor space
- ✔ Modular design expandable with volume growth

Applications

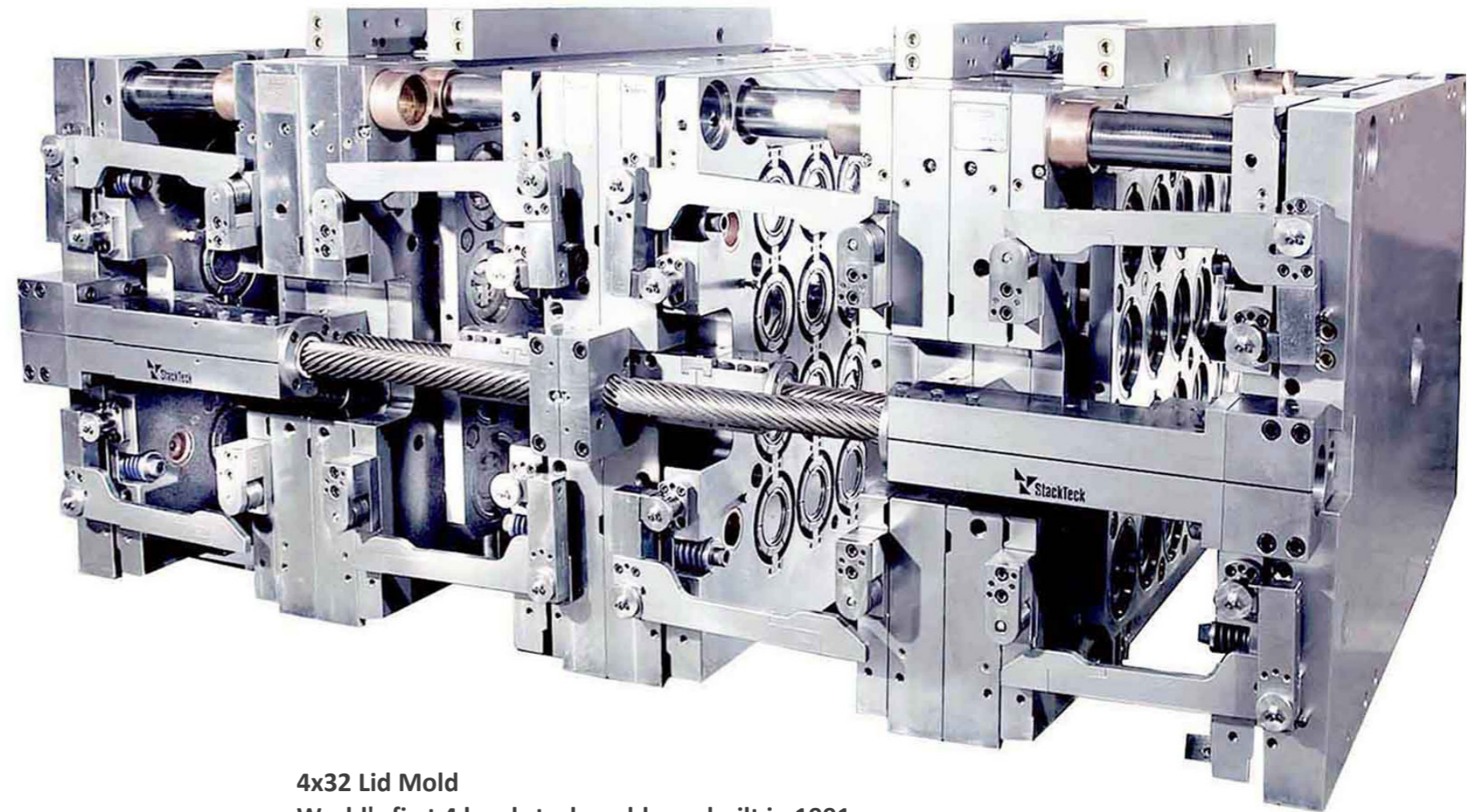
- ✔ Dairy food containers
- ✔ Lids and over caps
- ✔ Take out food containers
- ✔ Thinwall articles
- ✔ Cosmetic containers
- ✔ Caps and closures
- ✔ Flat panel shingles, tiles, and mats



2x32 Mold for Barrier Cup
World’s First Co-Injection Stack Mold



2x8 IML Lid Mold

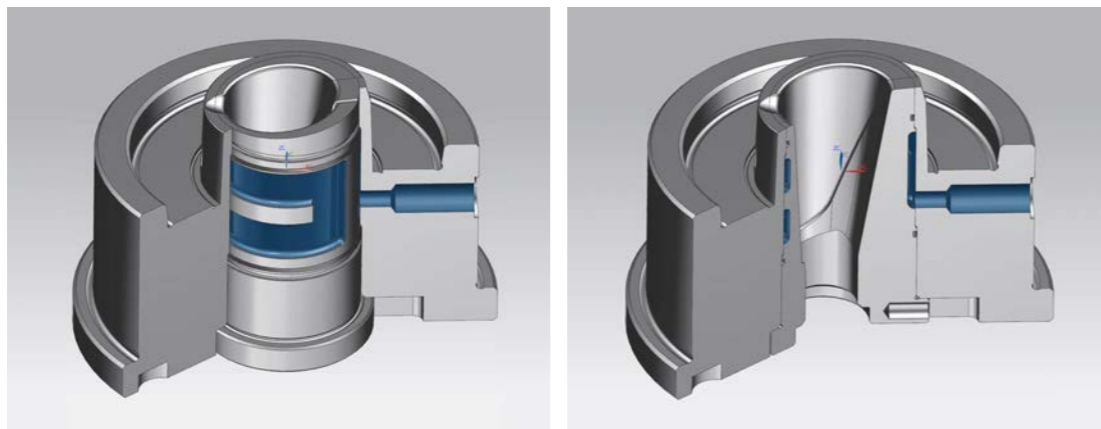
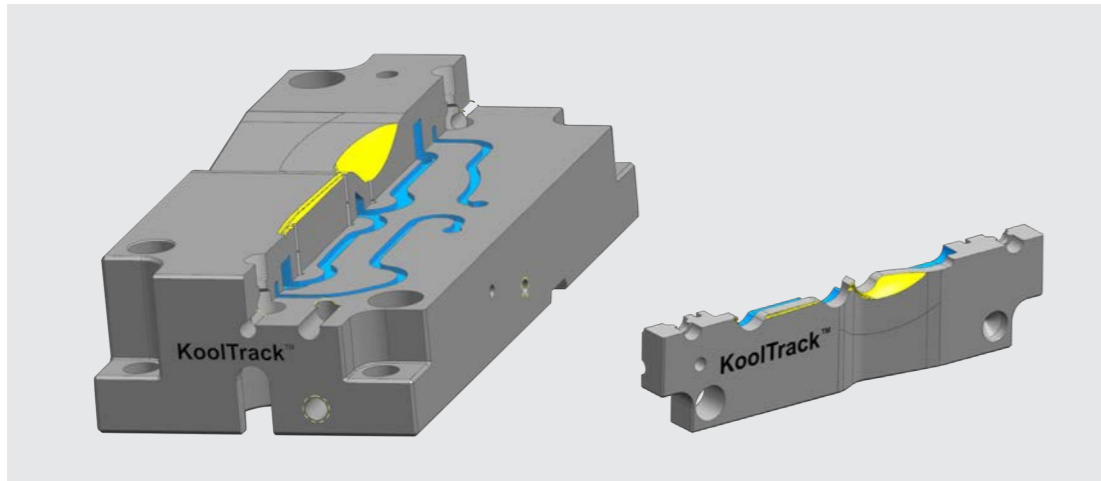


4x32 Lid Mold
World’s first 4 level stack mold was built in 1991

KoolTrack™

KoolTrack™ Technology provides freedom of design to create conformal cooling channels that follow the molded part shape contours

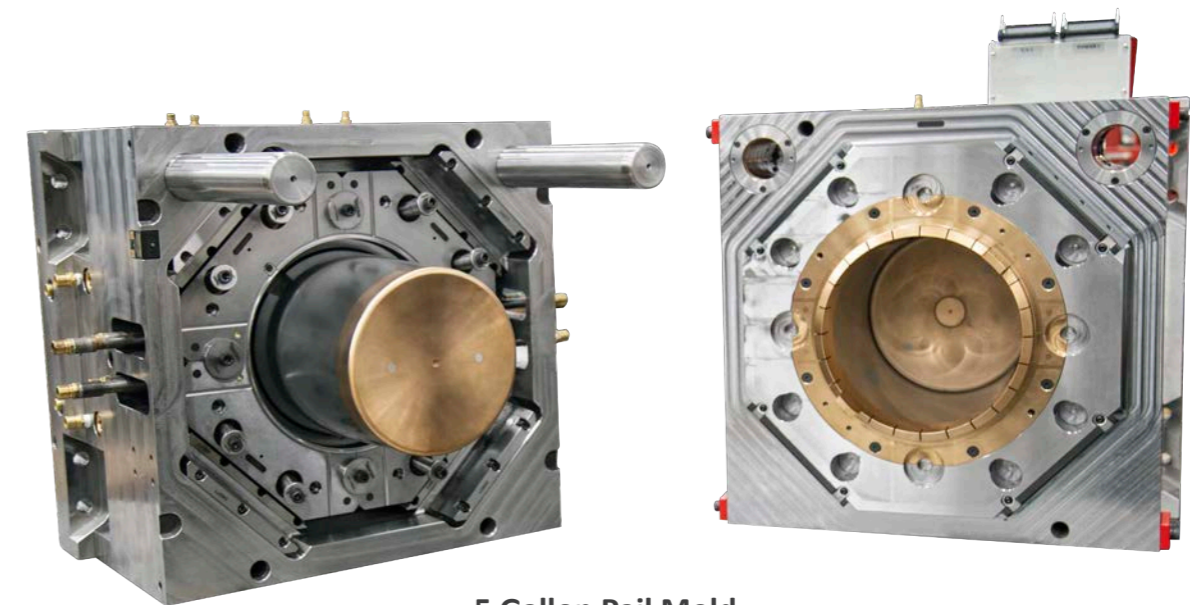
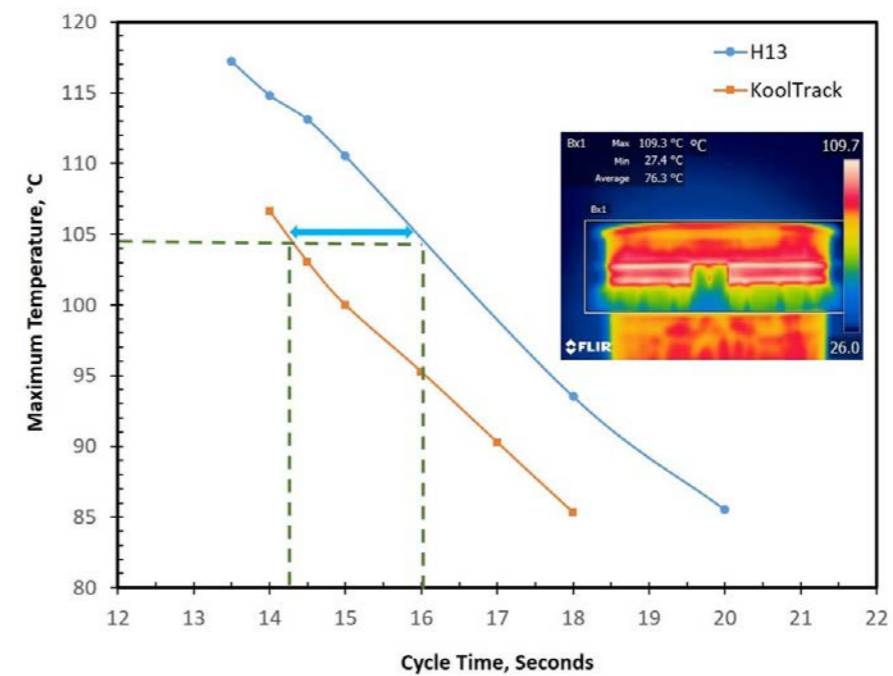
- Optimized cooling channels follow 3D part geometry
- Proprietary bonding process in stack manufacturing
- Faster cycle times based on design, bonded construction
- Materials that have high rates of thermal transfer



KoolTrack™ designs for a spoon and a liquid detergent spout.

KoolTrack™ Cycle Time Advantage - Pails

- With the conventional H13 collets, a cycle time of 16.0 seconds was achieved (similar to comparable references)
- Using the KoolTrack™ collets there was a 1.8 second cycle time improvement and a final cycle time of 14.2 seconds for the standard pail
- In both cases, the ejection part temperature was measured by means of a thermal camera.



5 Gallon Pail Mold

TRIM™

Thin Recess Injection Molding

Advanced Light-Weighting Design Technology



50%

Ultra-thin panels 50% thinner

10% - 40%

Potential part weight savings

L/T Ratio over 500 is feasible (L=Flow Length, T=Thickness)

Some latest designs enable dry offset printing

First TRIM™ stack mold in production in 2017

This 32 oz. TE container has a flow length of 5.74 inches (146 mm), and with thin recess areas covering half of the part's side wall and bottom, an ultra-thin panel thickness of 0.011 inches (0.28 mm) was achieved.

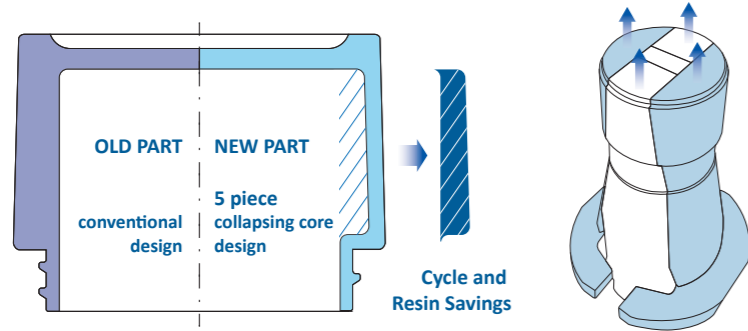
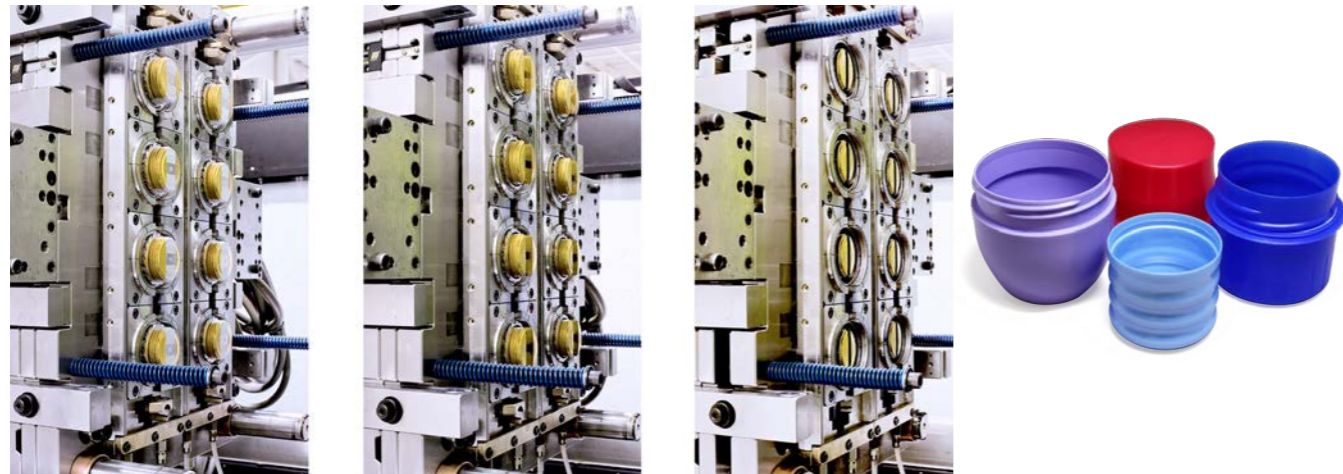
Ultra-light-weight injection molded parts are developed with StackTeck's new technology called TRIM™.

Thin Recess Injection Molding (TRIM™) uses an advanced approach to thin out portions of the wall section well beyond the conventional thinwall packaging approach used for polyolefins with high melt flow indexes.

Conventional thinwall part design normally assumes a maximum L/T ratio of 300 (i.e. ratio of flow length to average wall thickness). Using TRIM™, it has been demonstrated using a 32 oz. rectangular container design, that large areas of the part can be thinned out which correspond to an L/T ratio of over 500. Part weight savings that can be achieved using this technology are in the range of 10-40%.

Collapsing Core

Enable the molding of creative packaging solutions, including 360 degrees of internal threads or undercuts



- ✔ Zero wear design
- ✔ Low maintenance required
- ✔ All components are water cooled

Injection Compression

StackTeck welcomes your project for injection compression lid molds

- ✔ Lids are a natural application for this technology
- ✔ Thin lids are difficult to mold warp free
- ✔ Dramatically lower fill pressure required
- ✔ Control individual cavity metering with proper hot runner balance
- ✔ Early developments promising with 20%+ light-weighting

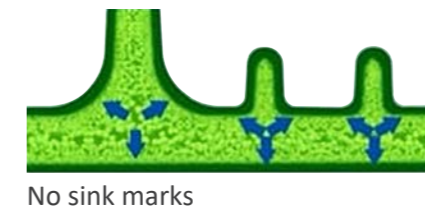


Multiple Gating

- ✔ Move gate closer to end-of-fill
- ✔ Reduce the flow length "L"
- ✔ Light weighting potential depends on aspect ratio



Microcellular Molding



- ✔ Controlled use of gas injected into the melt stream via the molding machine
- ✔ Creates uniform micro-bubbles in a "foaming" action to disperse the plastic evenly within the cavity walls

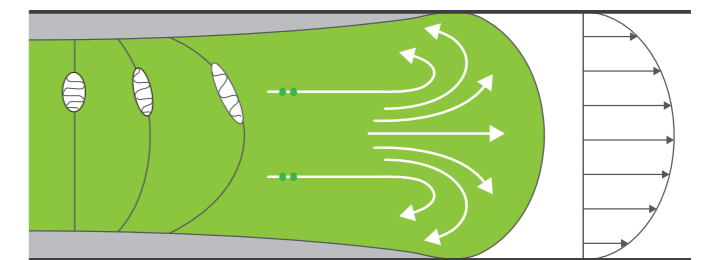


Rectangular containers produced by microcellular molding.

Ultra-Fast Injection

Reduced fill time results in:

- ✔ Higher shear heating
- ✔ Higher resin temperature in cavity
- ✔ Reduced resin viscosity in cavity
- ✔ Easier filling process & potential to light-weight

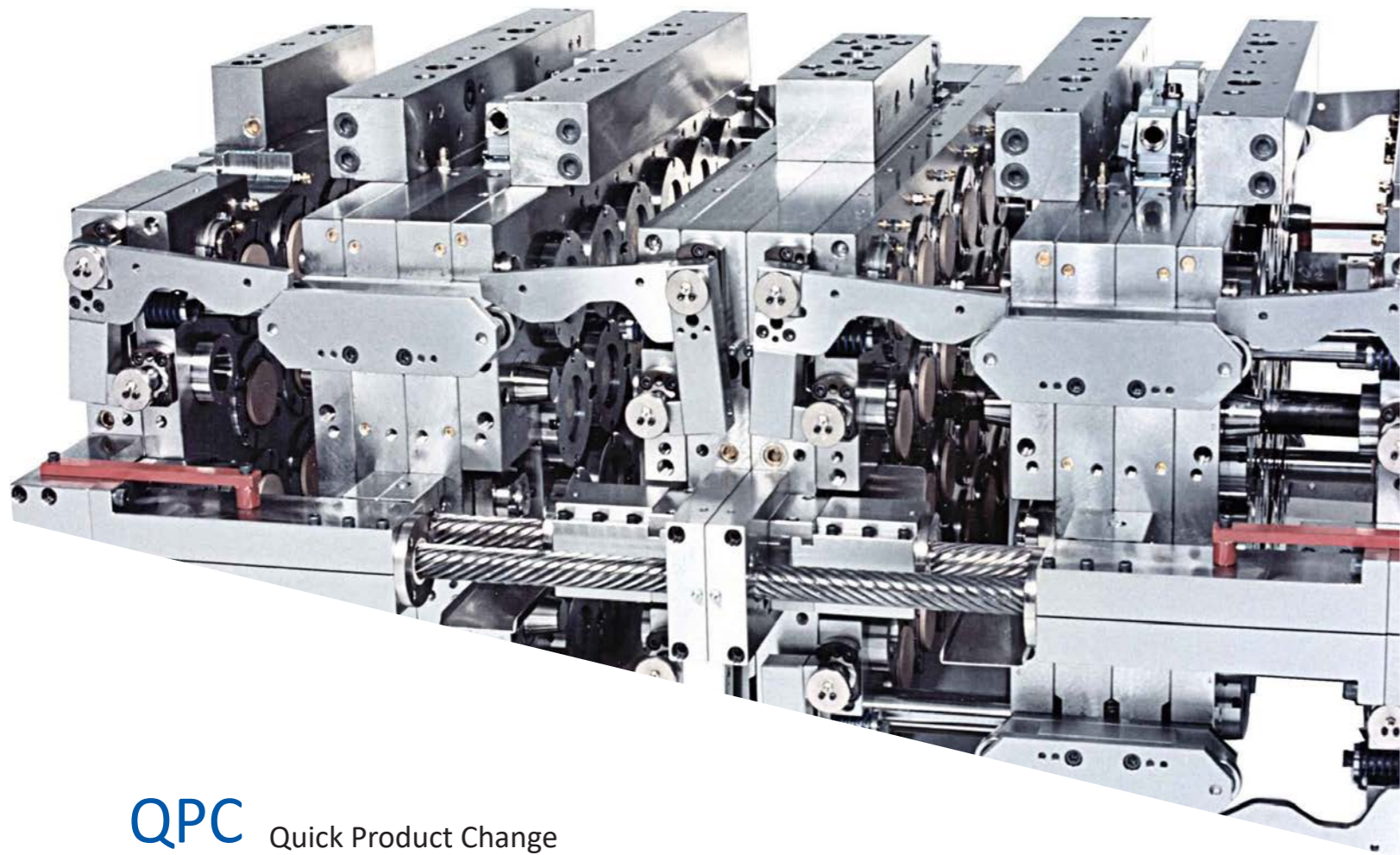


Melt front profile showing formation of solidified layer.

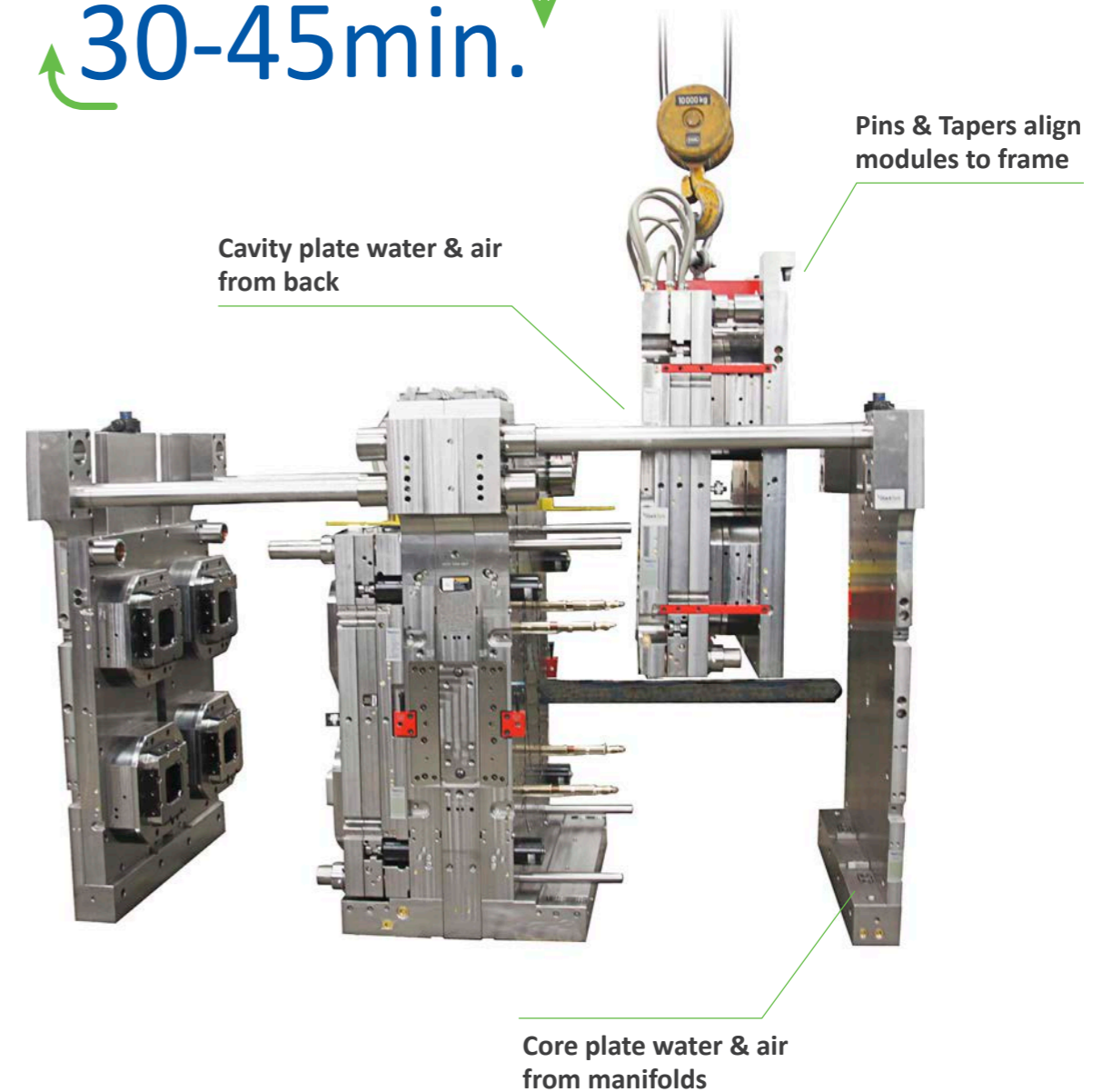
Summary of Ultra-Light-Weight Technologies

Alternative	Light-weight Potential
1 Multiple Gating	10-15%
2 Collapsing Cores	10-30%
3 Ultra-Fast Injection	10%
4 Ultra-Thin Panels with Flow Leaders (TRIM™)	10-40%
5 Injection Compression	20%
6 Microcellular	5-20%

In many cases, multiple technologies from this list can be used combined to dramatically reduced part weight.



Change within
30-45min.



QPC Quick Product Change

Injection Molds with Quick Product Change (QPC) are based on 2 major components: QPC mold frame and QPC core and cavity module sets. The QPC mold frame incorporates the hot runner, water and air services, part ejection actuation and mold alignment features.

The QPC core and cavity module sets are specific to a given product and are changed out in sets to enable rapid product change over.

A typical QPC stack mold can be changed over in less than 45 minutes part to part.

- Increased production and flexibility
- Lower inventories
- Improved plant productivity
- Modules are changed out in sets to enable rapid product change over
- Mold services (water, air, power, etc.) do not need to be disconnected
- Reusability-as volumes grow
- Sustainability based on long term re-use of components

StackTeck can also incorporate our QPC approach in our in-mold labeling systems to enable rapid product and label changes in 45 minutes.

Manufacturing environments which embrace lean manufacturing principles, benefit from StackTeck's Quick Product Change technology by leveraging standardization to reduce variability, lower capital investment and enable rapid change over.



FastTrack™ Lead Time Improvement

FastTrack™ projects compress engineering and manufacturing stages, using automated design and product standardization.

FastTrack™

FastTrack™ program gives the customer 8-10 weeks delivery with automated proposals and engineering

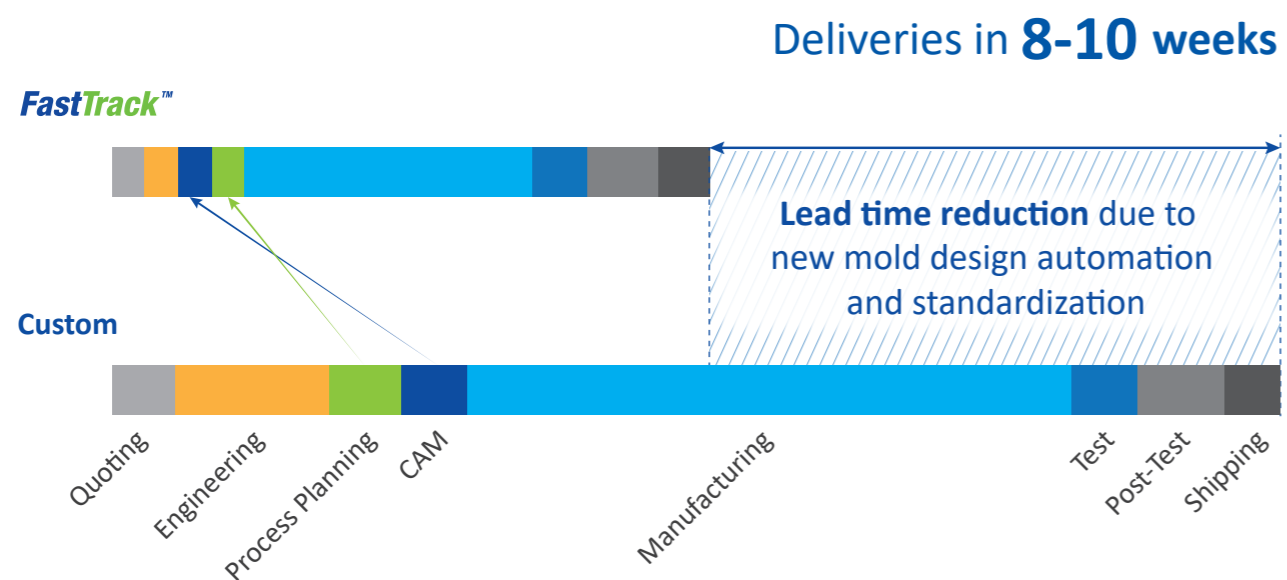
StackTeck has a new approach to fast mold deliveries, using automated design capabilities that work with a pre-set, optimized set of mold design rules.

As compared with custom designed molds, the engineering phase of every project is reduced from 3-4 weeks to just a few days.

With StackTeck's FastTrack™ approach, the standardized products can be priced, and mold concept diagrams can be provided to a customer in their own conference room, on the spot, with formal proposals provided within 1 business day.

Advantages of Standardized Design

- ✔ Mold design best practices
- ✔ Standardized components
- ✔ Optimized cooling and productivity
- ✔ Mold longevity
- ✔ Available for round lids and cups:
 - From 2-16 cavity single face
 - From 2x2 to 2x16 stack mold



A photograph of two men in a factory or industrial setting. The man in the foreground is wearing a light-colored, patterned button-down shirt and safety glasses, looking towards the right. The man in the background is wearing a dark polo shirt, safety glasses, and a watch, and is pointing towards a complex piece of machinery. The machinery features various pipes, valves, and a ball valve labeled 'BALL VALVE'. The overall lighting is dim with a blue-green tint.

Industry Expertise

Application expertise makes StackTeck unique.

Highlighting:

Beverage Cap Molds

Custom Closure Molds

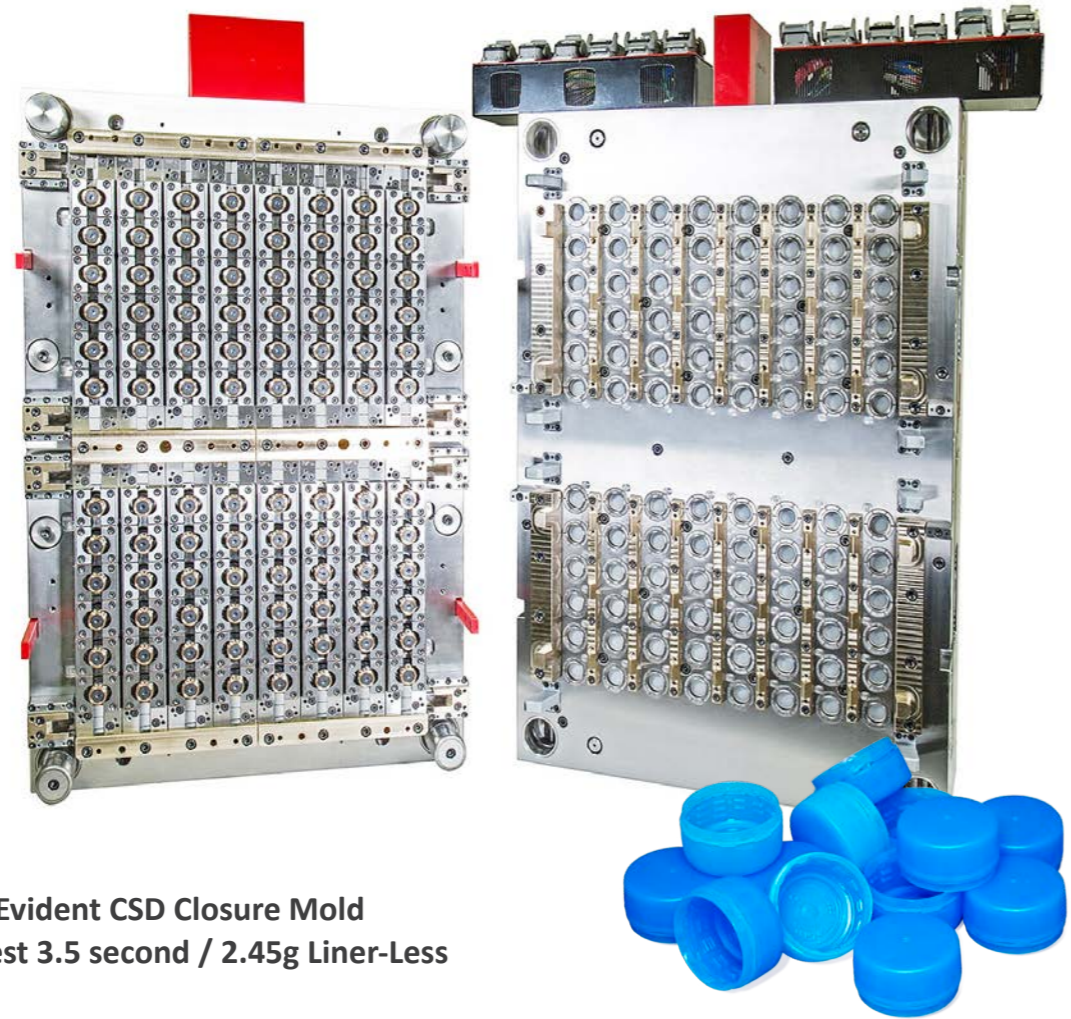
Thinwall Packaging Molds

Medical Molds

Servo Driven Systems

Closure Mold Specialties

Beverage Cap Molds



1x96 Tamper Evident CSD Closure Mold
 Industry Fastest 3.5 second / 2.45g Liner-Less

Carbonated Soft Drinks Closure

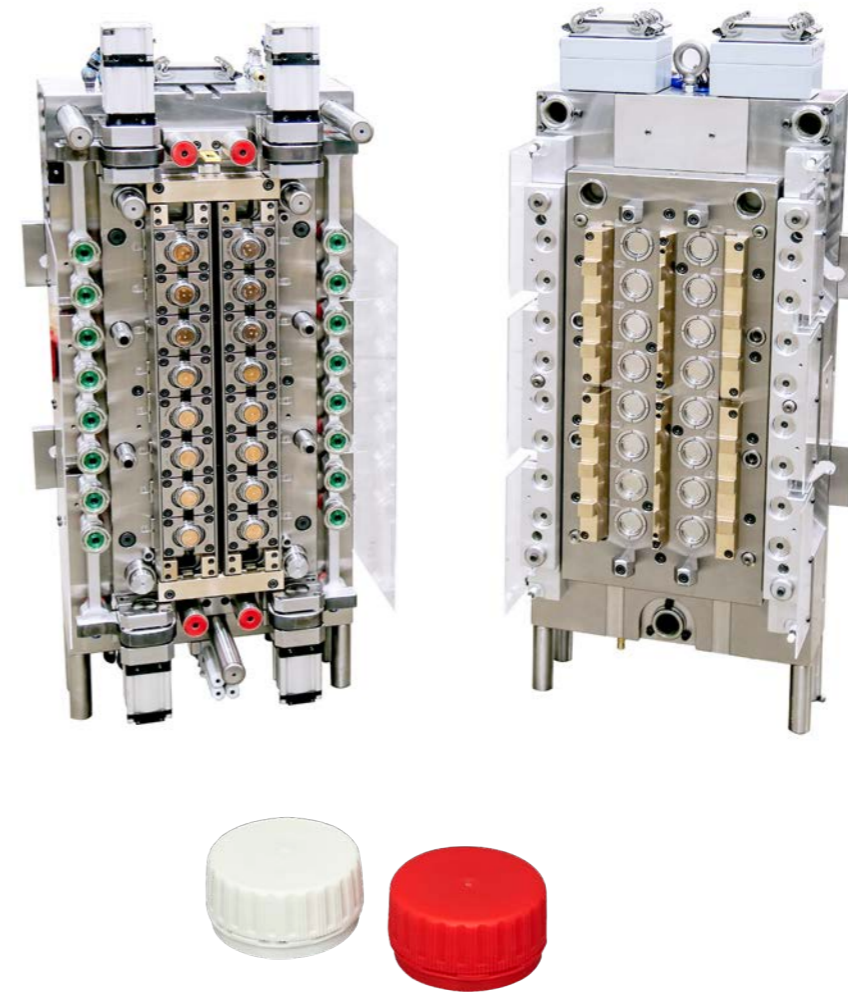
Carbonated soft drinks (CSD) molds that have been built by StackTeck are producing over 14 billion caps per year in the global industry today.

- ✔ Less complex mold (fewer parts and controls)
- ✔ More compact (better machine compatibility)
- ✔ Faster (more productive)
- ✔ More durable (less maintenance)

Customer Testimonials:

"In terms of quality, there are no doubts."

"After millions of cycles the injection molds are in perfect shape and continue producing CSD 1881 caps with the same quality that they had since the beginning."



1x16 In-Mold Fold Under Band Closing Mold



Mineral Water Closures

Mineral Water cap molds' hallmarks include extremely fast cycle times (sometimes less than 2 seconds). Mold cooling becomes extremely important to achieve these cycles as well as a smooth and even ejection of the parts from high cavitation molds which are some of StackTeck's strengths.

Hot Fill Closures

Hot fill caps & closures molds produce thicker parts where precision of part dimensions is critical in order to maintain a seal.

Thinwall Packaging



2+2 Family Mold with Auxiliary Injection Unit

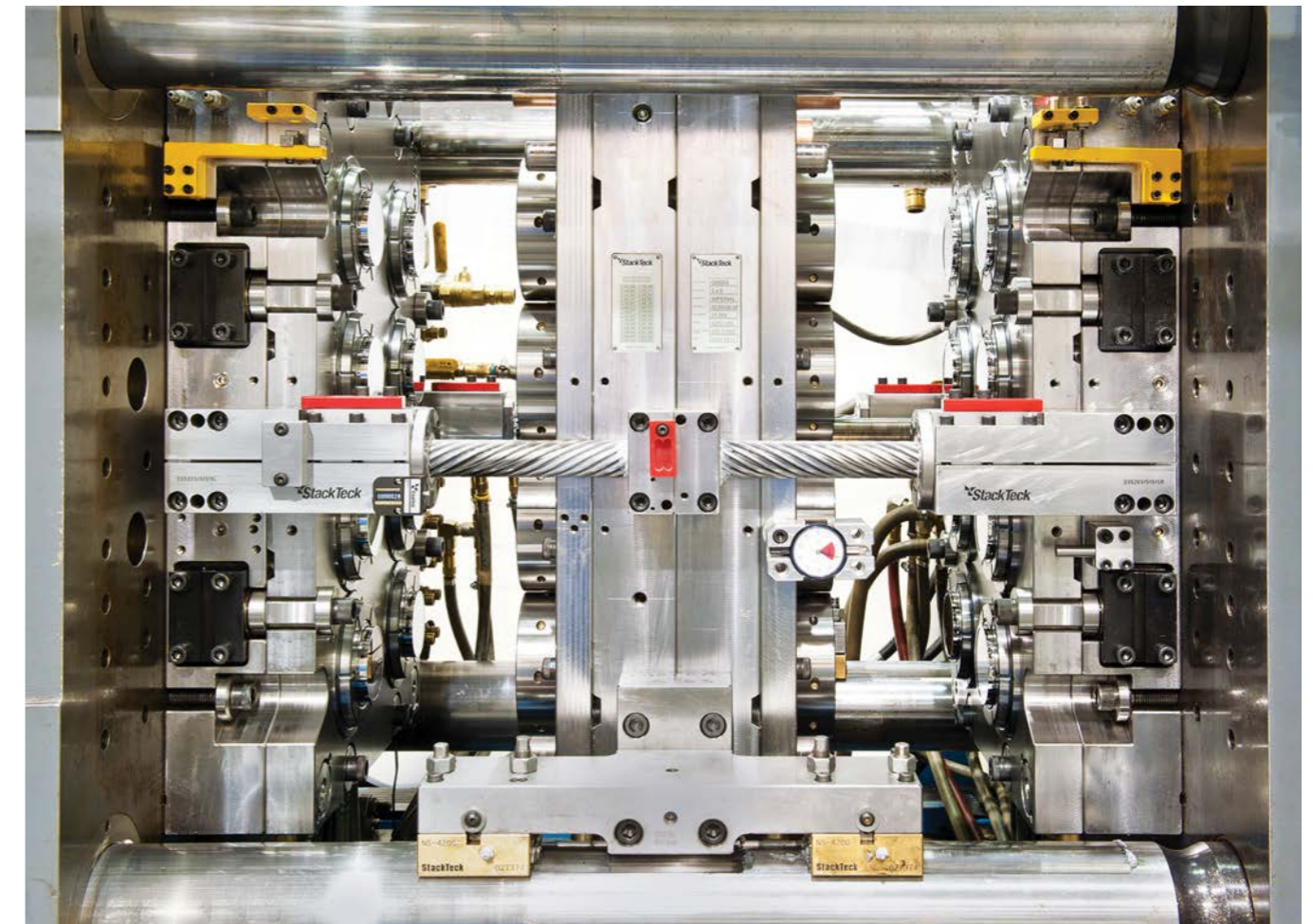


- ▶ Molding 2 pails and 2 handles simultaneously
- ▶ Handle injection from auxiliary injection unit
- ▶ Handle can snap easily to pail via down stream automation



StackTeck makes pail molds up to 5 gallons or 20 liters

Medical Molds

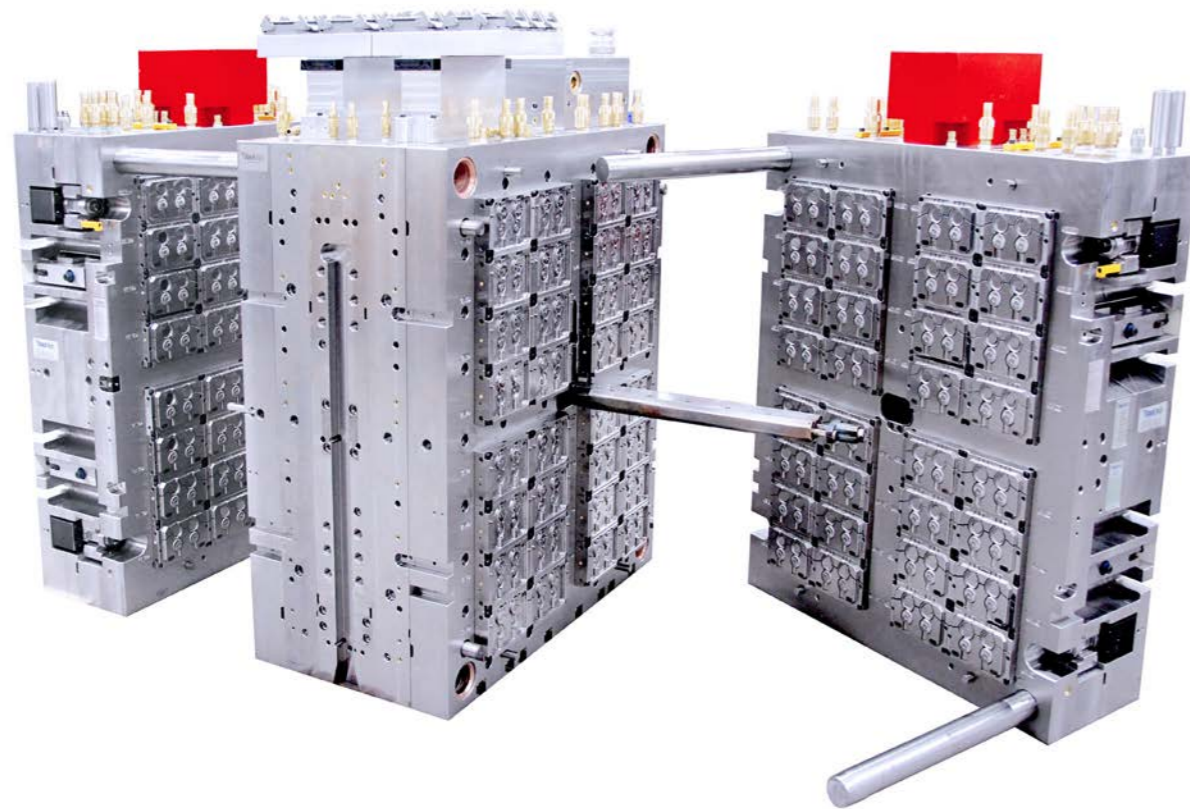


2x8 Petri Dish Mold



Precision medical parts, all produced from stack molds

Custom Closure Molds



2x64 Flip-Top Closure Mold



50%



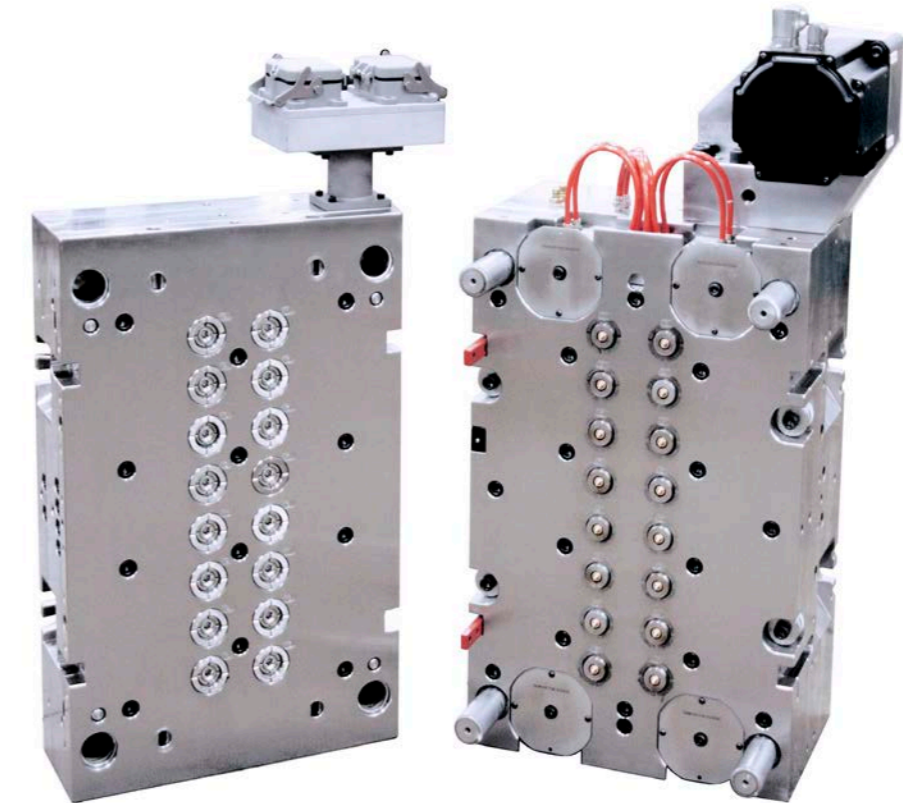
Reduction of
in-mold closing time
for flip-top molds
with servo motor

Servo Driven Systems

StackTeck has successfully developed and implemented servo drives for unscrewing and flip-top cap molds. This technology enables a more effective arrangement of mold drive shafts, belts and pulleys while incorporating a sealed drive system.

Servo Driven Technology features:

- ✔ Unscrewing drive system can be encapsulated for clean room molding
- ✔ Premium servo motor and controls componentry from a global leader
- ✔ Improved energy efficiency compared to hydraulic rack and pinion
- ✔ Mold maintenance requirements are significantly less
- ✔ Simple system with superior part ejection control and reduced cycles
- ✔ Unscrewing speed increased by 200%



1x16 Servo Unscrewing Mold for Clean Room Molding

Closure Mold Specialties



In-Mold Closing (IMC)

- Proven In-Mold Closing (IMC) designs to integrate the closing rack and maximize mold cavitation
- Separate motions of closing arms that optimize the control of closing force (especially in high cavitation molds) resulting in fast cycle times
- Smooth actuation with cam profile and closing trajectory customized for the cap



1x8 Collapsing Core Mold

Custom Closure Molds are developed with StackTeck's 3D part design capabilities for closure product development, prototyping, and mold design. We provide customers with a knowledgeable resource in customizing high performance technologies to challenging closure applications.

With our combination of high productivity solutions, advanced mold design and manufacturing capabilities and innovative closure expertise, StackTeck is the logical choice for your next custom closure project.



Unscrewing Molds

- Optimized cooling allowing short cycle times
- Innovative approaches to actuate core rotation or to rotate cavities instead of cores
- Well proven design that maintains a good water seal on the rotating cores

Flip-Top Molds

- Molds enable a hinge to be incorporated in the plastic part design
- Parts are typically molded in the open position and may be ejected "open" or in the "closed" position.
- Experience with a variety of flip-top closures with multi-point hinges, butterfly hinges and in-mold closing technologies



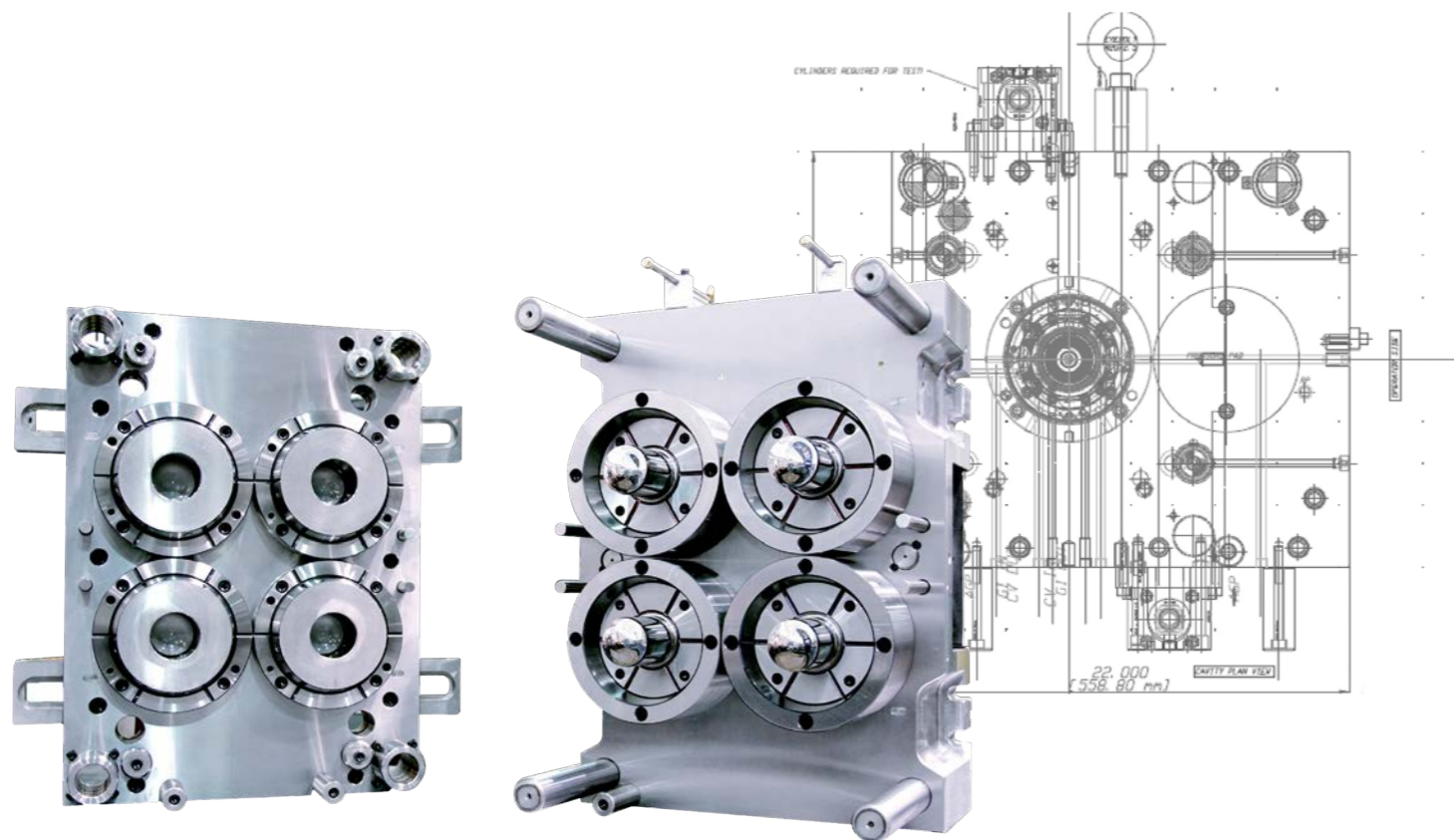
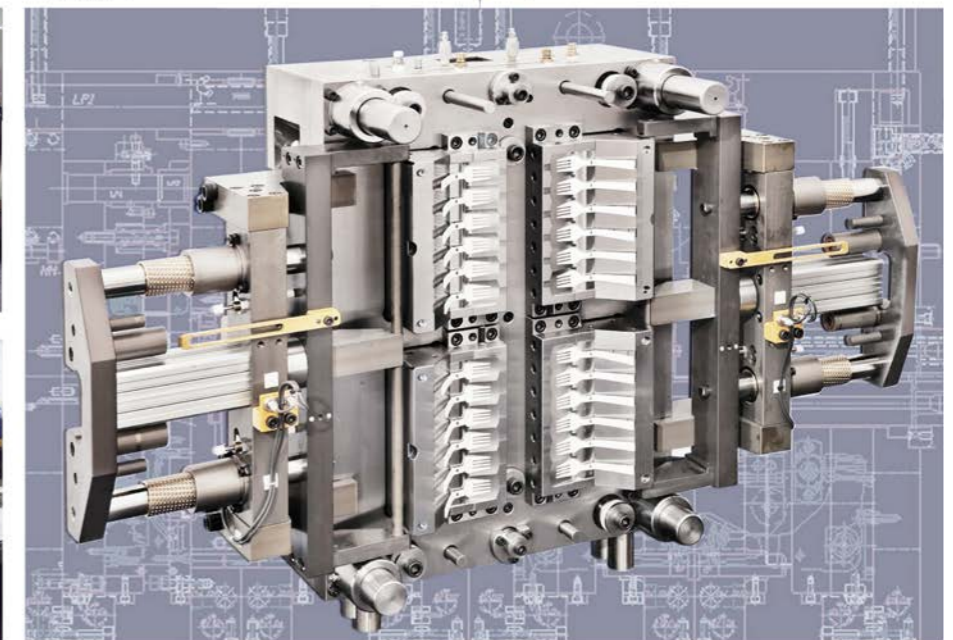
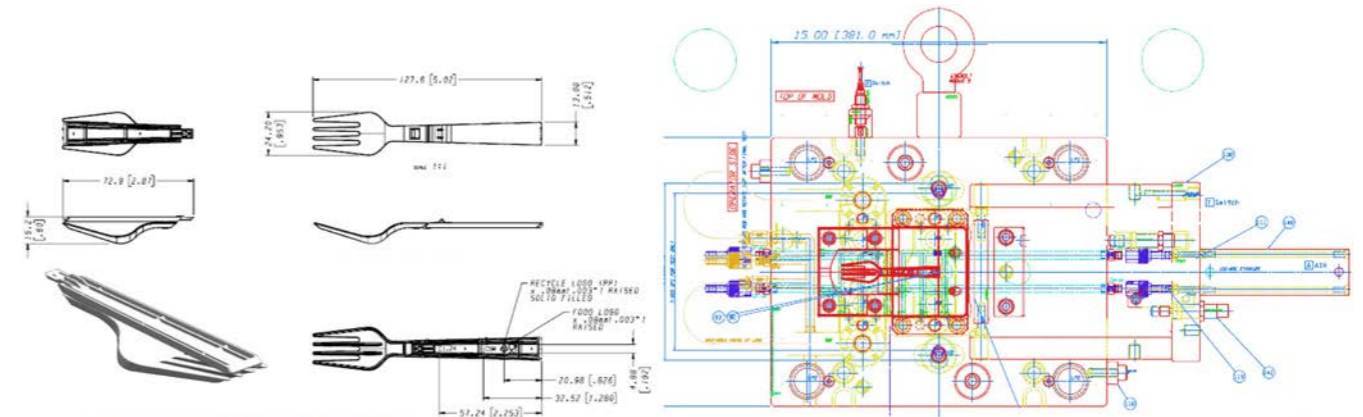
Services: Development to Turnkey

Global Partner in Product Development
TeckCenter, Technical Services Facility
Service & Solutions

Global Partner in Product Development

StackTeck works with Milacron® for barrier co-injection packaging, a leading co-injection provider:

- ✔ Process has been commercialized for several injection molded barrier containers
- ✔ High cavitation systems are running production in Europe and in the Americas
- ✔ Molds built up to 64 cavities for 650T, 800T and 1000T systems
- ✔ The first Klear Can commercial application was launched in 2017



StackTeck has built a reputation for managing large global OEM mold programs for caps and closures, food and dairy, medical, housewares, personal care and cosmetics.

As a single source product development partner, we provide early guidance to select the most productive molding technologies for the application, and work with your team to achieve the lightest, strongest part design with the lowest cost and the fastest cycle.

Our experience in advanced part design and high performance molding brings considerable advantages to large OEM programs from early concept development to multiple system start-up. StackTeck's capacity can handle large global programs that include 10+ high cavitation production molds.

- ✔ Complete Design Services
- ✔ Engineering Services
- ✔ Prototype and Pilot Molds
- ✔ Capacity Testing and Installation
- ✔ Pre-Launch Sampling Runs

* Milacron is a registered trademark of Milacron LLC.
Klear Can images are the property of and appear courtesy of Milacron LLC.

TeckCenter

- ✔ 3,000m² manufacturing floor space
- ✔ 138 machining centers
- ✔ 9 injection molding machines,
- ✔ 100T to 750T test machine range
- ✔ 1 IML robot
- ✔ Dedicated mold repairs team
- ✔ Dedicated prototype cell



Prototype Manufacturing Cell



750T Elios Test Machine

12 Test Bays - Mold Testing, Sampling, and System Integration



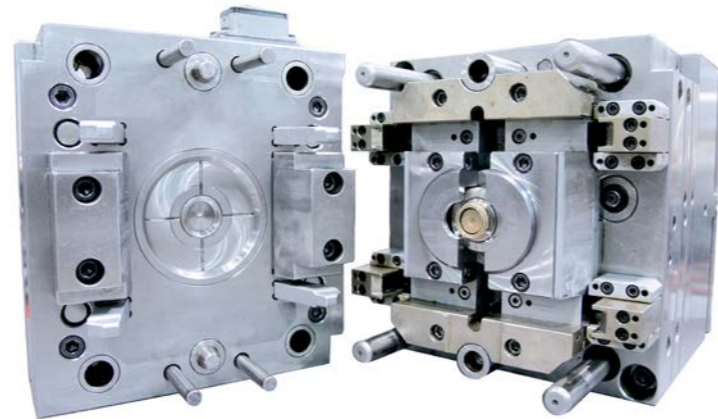
IML Cell

IML Pilot Cell

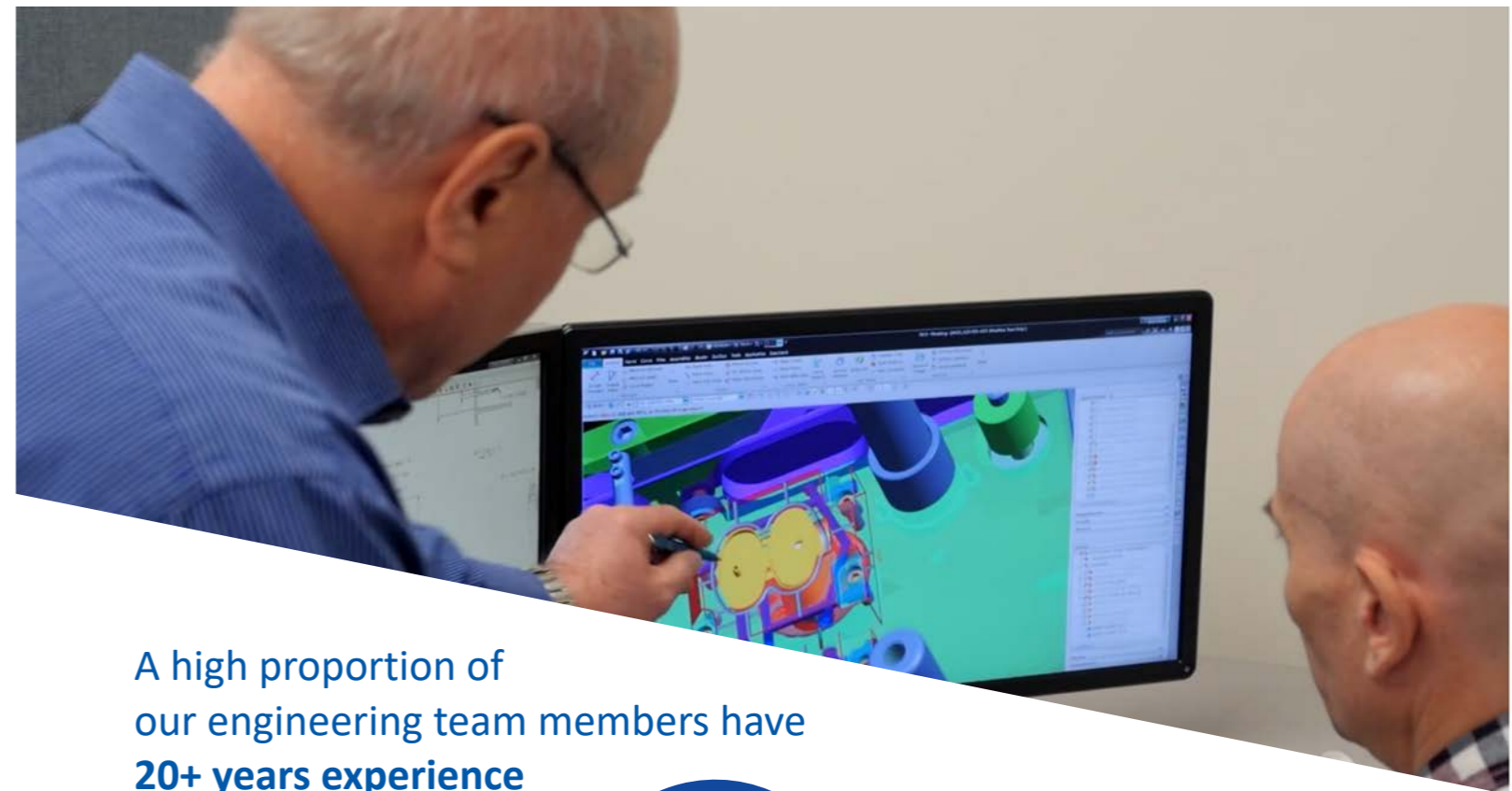
- ✔ Permanent installation for customers on an ongoing basis
- ✔ Minimizes the cost of prototyping IML parts
- ✔ Only requires molding surface components & end of arm tooling

Services & Solutions

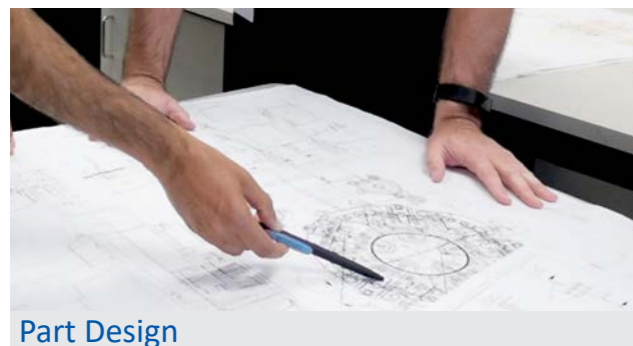
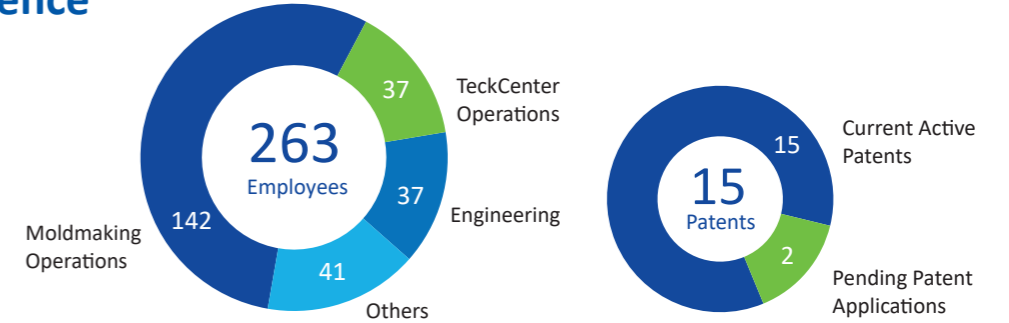
With industry leading capacity and innovation, StackTeck offers significant industry experience as a product development partner as well as a key support for new product launches.



Part Design and Prototyping

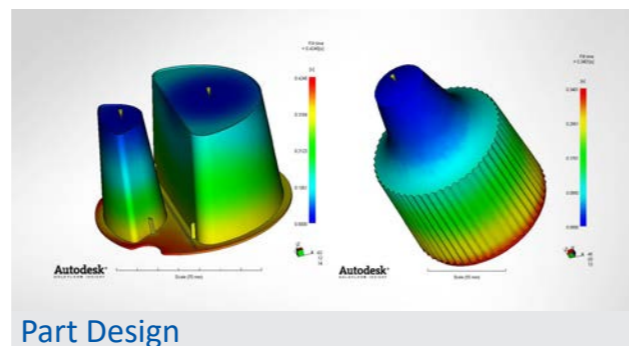


A high proportion of our engineering team members have **20+ years experience**



Part Design

For moldability, functionality and package performance



Part Design

Optimal CAE analysis



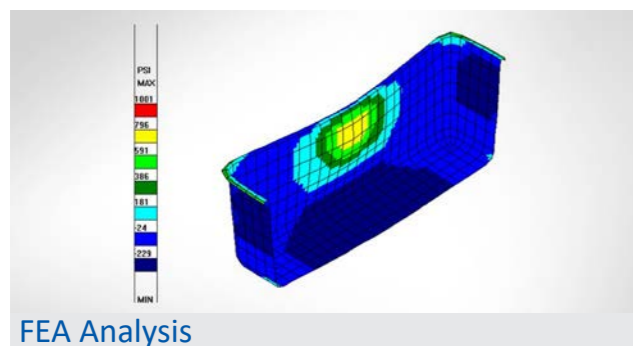
System Integration

Implemented through partnerships with industry leaders and best in class equipment suppliers.



Service and Training

Field service and technical training



FEA Analysis

Measures part deflection, stiffness, lateral loading, and compressive strength



Prototyping

Achieve high quality and well-defined part samples



Replacement Parts

Enabling fast turnaround of custom parts



Refurbishment & Repair

For high performance molds

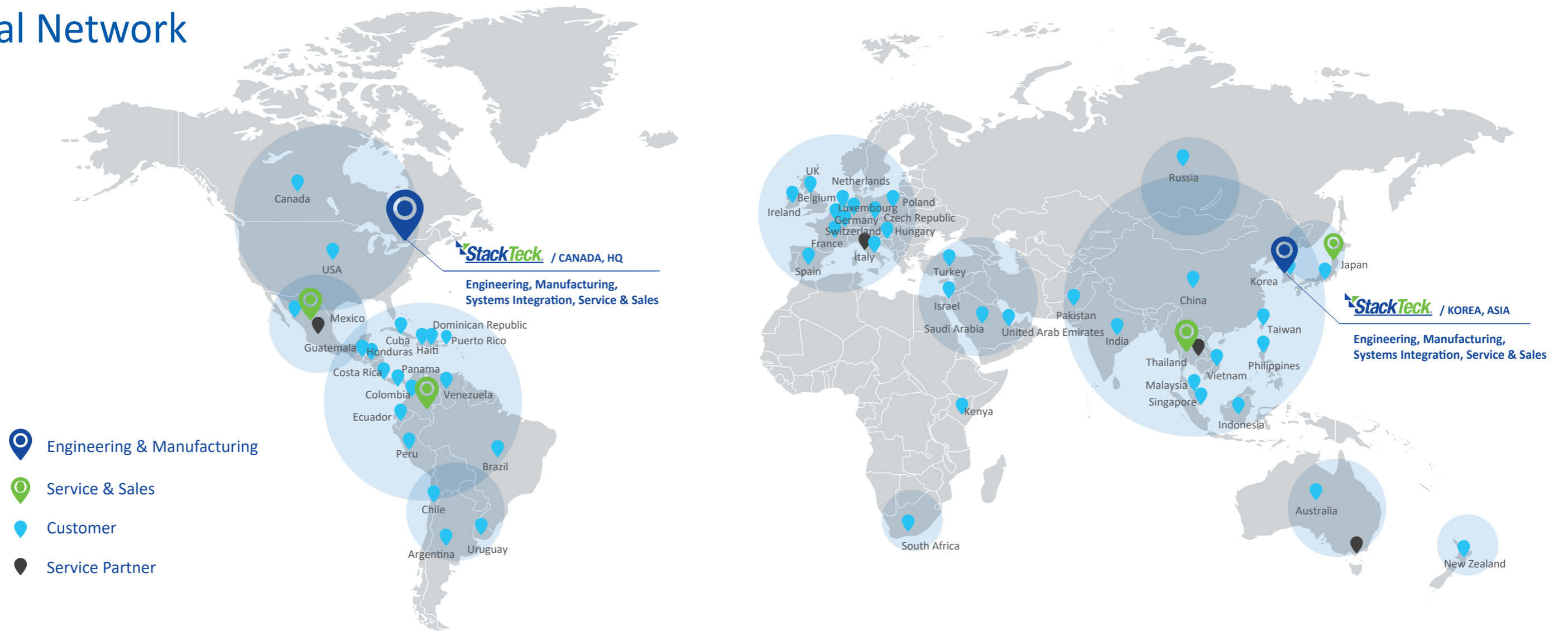
Technologies for Sustainable Development

Helping Customers Reach their Circular Economy Goals



Many of these initiatives started when a customer shared their sustainability challenges with StackTeck.

Global Network



StackTeck Systems, HQ

Brampton, Ontario, Canada

Site area
Mold Making, Engineering, Training
10,000m²

Technical Services Center
Systems Integration & Training
3,000m²

StackTeck is a global provider of sophisticated integrated plastic tooling solutions for the injection molding industry.



StackTeck Asia

Site area
Mold Making, Engineering, Service
9,987m²

Technical Services Center
Mold Testing & Sampling
3,092m²

StackTeck Asia designs and manufactures complete mold solutions for the packaging industry, serving a variety of applications including PET preforms, cups & containers, lids, food service items, closures and medical components.





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